

DOCTOR BLADE INSTALLATION GUIDE

1 Clean the surface that the doctor blade will rest on

2 Install blade firmly against blade stops

3 Tighten blade clamp screws - begin in the center and work towards the edges

INSTALLATION BEST PRACTICE

Don't over-tighten the clamp screws or the blade may buckle.

Install the blade so the bevel or Microtip of the blade faces away from the anilox roll.

Bevel **MicroTip**

In most applications, the doctor blade-to-anilox contact angle should be between 28° and 32°. Ideally, 30°.

Use the minimum amount of blade-to-anilox pressure possible. This increases doctor blade life while still achieving a clean wipe.

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FREE SAMPLE

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8.5 x 11
Standard Letter Size

11 x 17
Large Poster Size